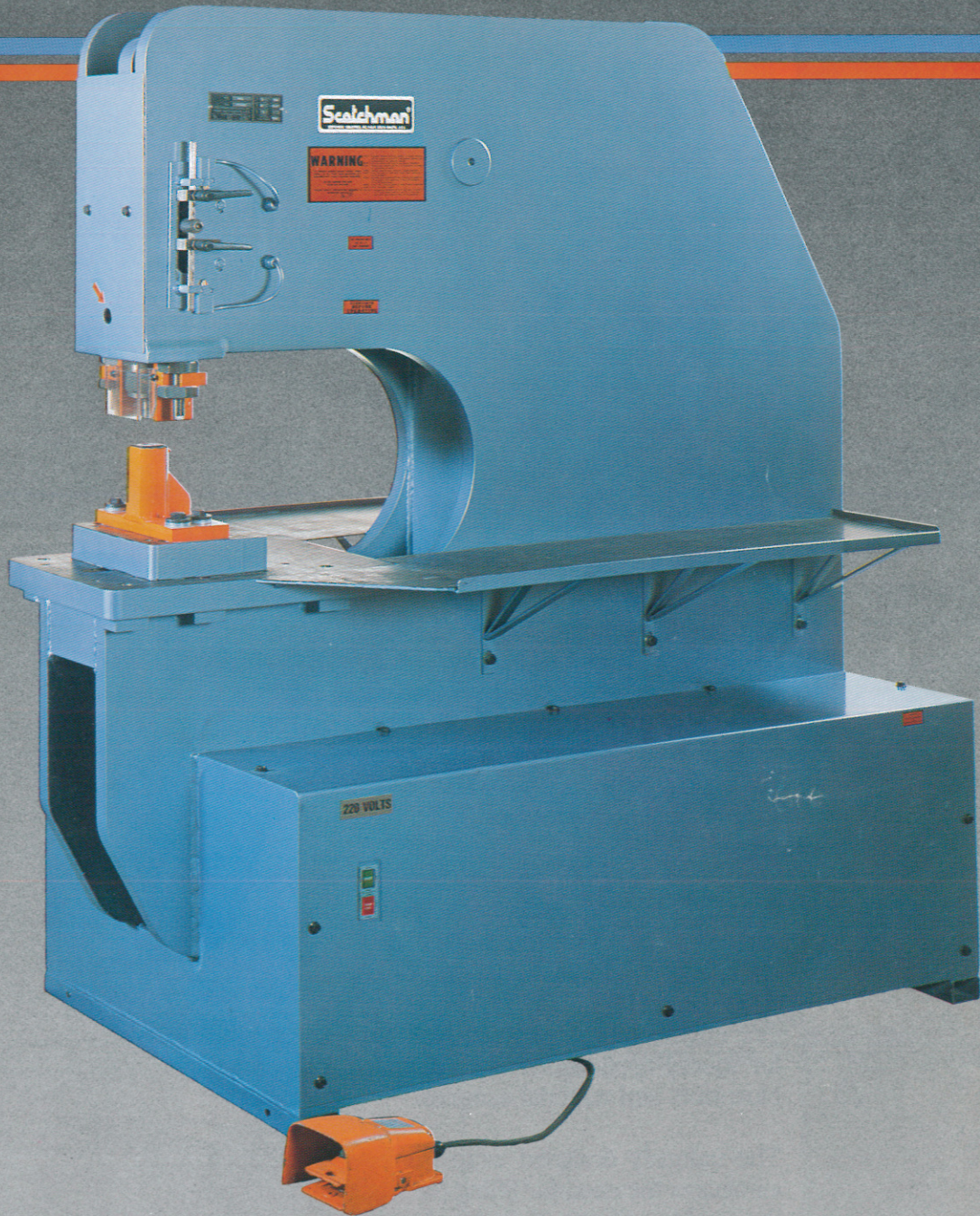


Scotchman



Single End Punch

Model 2450M 24" Throat / 50 Ton Punch



2450M Single End Punch and Available Tooling

SPECIFICATIONS - RATED ON MILD STEEL (60,000 PSI TENSILE)

PUNCHING	U.S.	METRIC
THROAT DEPTH	24"	610mm
PUNCH TONNAGE	50 Ton	45 M.T.
PUNCH CAPACITIES	13/16" in 3/4"	18 in 18
	1" in 5/8"	25 in 16
	(3" in 3/16" spec tool)	(75 in 5 spec tool)
	40 and 45	
PUNCH STYLE	82 and 86	
DIE STYLE		
STROKES PER MINUTE (SPM)	13/16 in 3/4" 17 SPM	20 in 20
	13/16" in 1/2" 22 SPM	20 in 13
	13/16" in 1/4" 30 SPM	20 in 6
	13/16" in 10 gauge 50 SPM	20 in 2
ANGLE SHEAR	6" x 6" x 1/2"	150 x 150 x 13
MITER ANGLE	N/A	N/A
CHANNEL SHEAR	2" to 6" Std. Adjustable	50 to 150 Std. Adjustable
ROD SHEAR	10 Cavities	10 Cavities
ROUNDS	1/4" to 1 1/4"	6 to 32
SQUARES	1/4" to 1"	6 to 25
90 DEGREE NOTCHER	6" x 6" x 5/16"	150 x 150 x 8
SQUARE NOTCHER	2" x 2 1/2" x 3/8"	50 x 65 x 10
PIPE NOTCHER schedule 40 I.D.	3/4" 1" 1 1/4"	20 25 32
	1 1/2" 2"	38 50
BRAKES	50 ton	45 M.T.
12", 18", 24", Brakes with 2" Std. dies	1/4"	6
12", 18", 24", Brakes with 2 1/2" optional dies	5/16"	8
12", 18", 24", Brakes with 3" optional dies	3/8"	9
HYDRAULICS (2 stage pump)	2500 PSI	17240 KPA
MOTORS	5HP-3PH	373KW
STANDARD 230/460		
OPTIONAL 200/208		
340/380 400/415 460/475		
OPTIONAL	5HP-1PH	N/A
DIMENSIONS	W-36"	914mm
	L-68"	1727mm
	H-74"	1879mm
WEIGHT (Net)	5000 lbs.	2273KG

SCOTCHMAN INDUSTRIES INC.
 180 EAST HIGHWAY 14
 P.O. Box 850
 Philip, South Dakota 57567-0850 U.S.A.
 Phone (605) 859-2542
 RCA TELEX 297818 SCOT-UR
 FAX (605) 859-2499

YOUR DEALER IS: