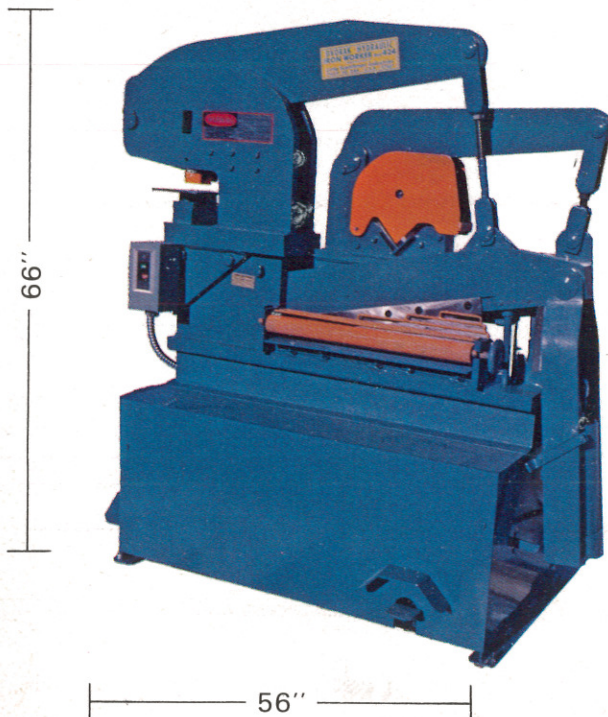


**WE PROUDLY PRESENT THE LATEST ADDITION
TO THE DVORAK LINE - OUR MODEL 424**

"It's New — It's Larger"

MODEL 424



SPECIFICATIONS MODEL 424

BAR SHEAR: CUTS $\frac{3}{4}$ x 6, ALSO $\frac{1}{2}$ x 10 OR $\frac{1}{4}$ x 18, OR $\frac{3}{16}$ x 24 WITH 24" BLADES. WILL CUT 1" ROUNDS AND SQUARES. IDEAL FOR MITERING ENDS OF ANGLE IRON. HOLD-DOWN ADJUSTS AUTOMATICALLY TO THICKNESS OF STEEL.

ANGLE SHEAR: MAXIMUM 4 x 4 x $\frac{3}{8}$. NO DISTORTION TO EITHER SIDE OF ANGLE.

ANGLE UP TO 3 x 3 x $\frac{1}{4}$. MAY BE CUT TO 45 DEGREE MITER IN SHEAR.

PUNCH: PUNCHES IN MILD STEEL $\frac{3}{4}$ " HOLE THRU $\frac{3}{4}$ " MATERIAL. 1-1/8" HOLE THRU $\frac{1}{2}$ " MATERIAL - 1 1/2" HOLE THRU $\frac{3}{8}$ " STOCK. EASY TO INSTALL PUNCHES AND DIES.

SPECIAL NOTE: THE MODEL 424 FEATURES AN OPEN PUNCH WITH A 5" THROAT.

PUNCHES AND DIES: VARIETY OF SHAPES AVAILABLE, INCLUDING ROUND, SQUARE, RECTANGULAR, OVAL, HEX, CORNERING, RIVETING AND CUT-OFF. **SPECIAL SHAPE PUNCHES MADE ON SPECIAL ORDER.**

IN BUILDING THE MODEL 424, WE HAVE MAINTAINED THE PORTABILITY OF THE MACHINE. THE MODEL 424 HAS AN OVER-ALL WIDTH OF 28" - THIS PERMITS EASY PASSAGE THRU STANDARD DOORWAYS. CASTERS (2 SWIVEL & 2 STRAIGHT) ARE AVAILABLE, WHICH MAKE IT EASY TO MOVE TO DIFFERENT LOCATIONS.

STANDARD EQUIPMENT MODEL 424

REGULAR POWER UNIT - 5 HP, 3 PH 230 - 460V AC ELECTRIC MOTOR - OSHA APPROVED SWITCH - ENERGY GEAR TYPE HYDRAULIC POWER UNIT - 110V GOOSENECK LIGHT - PUNCH ASSEMBLY WITH ONE PUNCH & DIE - ANGLE SHEAR ASSEMBLY - BAR SHEAR WITH 24" BLADES.

SHIPPING WEIGHT 2000 LBS.

THE MODEL 424 IS A VERY VERSATILE MACHINE. BIG ENOUGH TO HANDLE THE BIGGER JOBS, YET EASE OF OPERATION, MAKES IT PRACTICAL FOR THE SMALLER JOBS. THIS MODEL 424, WHEN EQUIPPED WITH CHANNEL SHEAR, WILL CUT 3" x 4.1 POUNDS PER FOOT AND 4" x 5.4 POUNDS PER FOOT CHANNEL IRON WITHOUT DISTORTION.